

# TECHNICAL DATA SHEET



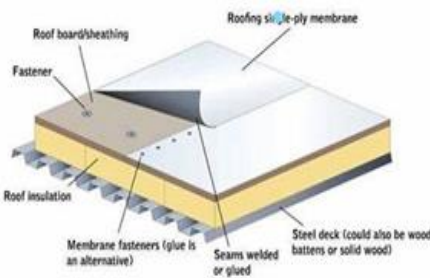
## 55553 CLEAR PVC CUT EDGE SEALANT

### DESCRIPTION

Ruscoe's 55553 PVC Clear Cut Edge Sealant is an optional treatment used for sealing cut edges of PVC and PVC KEE membrane where scrim reinforcement is exposed.

### SUGGESTED USES

Used to seal cut edges of PVC OR PVC KEE membrane used in single-ply roofing applications.



### METHOD OF APPLICATION

Membrane surfaces must be free of moisture, oils, dirt and other contaminants. Ruscoe recommends the use of our low VOC Membrane Cleaner be used prior to sealing the cut edges. Shake bottle well prior to using. Sealant can be used at 20°F and rising if blushing is not present.

- 1) Allow the welded seam to cool prior to application of sealant. The seam should be cool to the touch.
- 2) Clean seam area with membrane cleaner.
- 3) Trim the tip of the yorker nozzle to provide approximately a 1/8" (3.2 mm) opening.
- 4) Apply an approximate 1/8" to 1/4" (3.2mm to 6.4mm) diameter bead of sealant to all exposed cut edges of PVC membrane with exposed reinforcement.

*Sealant is provided in 16oz Plastic bottles with yorker spouts which allow the user to adjust the bead width and assist in ease of application onto cut edges after they are heat welded.*

### STORAGE AND SHELF LIFE

55553 Clear PVC Cut Edge Sealant is packaged in 16oz HDPE/Nylon barrier bottles and has a shelf life of 1 year after packaging. Store in original unopened containers at temperatures between 60°F and 80°F (15.6°C and 26.7°C) until use, away from direct sunlight, heat, sparks or other potential sources of ignition.

### HEALTH AND SAFETY

Health and safety data sheets available upon request at The Ruscoe Company.

### COVERAGE RATE

1/8" (3.2 mm) diameter bead: 1,500 ft/gal (121 m/L)  
1/4" (6.4 mm) diameter bead: 400 ft/gal (32 m/L)

### OTHER

Flammable. Keep away from fire and open flames during storage and use. Do not smoke when using. Avoid breathing vapors. Use only in well-ventilated areas. Do not thin or contaminate with foreign materials. OSHA approved gloves should be worn. Keep away from children.

### TYPICAL PROPERTIES

Solids, by Weight %	15 - 20%
Solvent Formulation	Tetrahydrofuran
Viscosity, Brookfield (RVF #3 @ 20 rpm)	540 - 940 cps
V.O.C. Content	< 780 g/L
Pounds Per Gallon @25°C (77°F)	7.7

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