



11300 TPO Laminating Adhesive



SECTION 1: IDENTIFICATION

- 1.1 GHS Product identifier:** 11300 TPO Laminating Adhesive
Other means of identification:
Not applicable (N/A)
- 1.2 Recommended use of the chemical and restrictions on use:**
Relevant uses: Adhesive. For professional users/industrial user only.
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party:**
The Ruscoe Company
485 Kenmore Blvd
44301 Akron - United States
Phone: 330-253-8148
Sales@Ruscoe.com; SDS@Ruscoe.com
www.ruscoe.com
- 1.4 Emergency phone number:** Chemtrec 1-800-424-9300

SECTION 2: HAZARD(S) IDENTIFICATION

- 2.1 Classification of the substance or mixture:**
29 CFR 1910.1200:
Classification of this product has been carried out in accordance with paragraph (d) of § 1910.1200.
Asp. Tox. 1: Aspiration hazard, Category 1, H304
Eye Irrit. 2A: Eye irritation, Category 2A, H319
Flam. Liq. 2: Flammable liquids, Category 2, H225
Skin Irrit. 2: Skin irritation, Category 2, H315
STOT SE 3: Specific toxicity causing drowsiness and dizziness, single exposure, Category 3, H336

2.2 Label elements:

29 CFR 1910.1200:

Danger



Hazard statements:

Asp. Tox. 1: H304 - May be fatal if swallowed and enters airways.
Eye Irrit. 2A: H319 - Causes serious eye irritation.
Flam. Liq. 2: H225 - Highly flammable liquid and vapour.
Skin Irrit. 2: H315 - Causes skin irritation.
STOT SE 3: H336 - May cause drowsiness or dizziness.

Precautionary statements:

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280: Wear protective gloves/protective clothing/respiratory protection/eye protection/protective footwear.
P302+P352: IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P370+P378: In case of fire: Use ABC powder extinguisher to put it out.
P501: Dispose of contents and / or containers in accordance with regulations on hazardous waste or packaging and packaging waste respectively.

Substances that contribute to the classification

Ethyl acetate (CAS: 141-78-6); Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (CAS: 64742-49-0)

Additional labeling:

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 2: HAZARD(S) IDENTIFICATION (continued)



WARNING

This product can expose you to chemicals including Ethylbenzene, Cumene, Benzene, which is [are] known to the State of California to cause cancer, and Benzene, n-hexane, which is [are] known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

2.3 Hazards not otherwise classified (HNOC):

Not applicable (N/A)

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances:

Non-applicable

3.2 Mixtures:

Chemical description: Mixture composed of additives and resins in solvents

Components:

Remaining components are non-hazardous and/or present at amounts below reportable limits. The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200. Therefore, in accordance with Appendix D to § 1910.1200, the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 141-78-6	Ethyl acetate Eye Irrit. 2A: H319; Flam. Liq. 2: H225; STOT SE 3: H336 - Danger	25 - <50 %
CAS: 64742-49-0	Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics Asp. Tox. 1: H304; Flam. Liq. 2: H225; Skin Irrit. 2: H315; STOT SE 3: H336 - Danger	25 - <50 %

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

SECTION 4: FIRST-AID MEASURES

4.1 Description of necessary measures:

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

By inhalation:

Remove the person affected from the area of exposure, provide with fresh air and keep at rest. In serious cases such as cardiorespiratory failure, artificial resuscitation techniques will be necessary (mouth to mouth resuscitation, cardiac massage, oxygen supply, etc.) requiring immediate medical assistance.

By skin contact:

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

By eye contact:

Rinse eyes thoroughly with lukewarm water for at least 15 minutes. Do not allow the person affected to rub or close their eyes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, as this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

By ingestion/aspiration:

Request medical assistance immediately, showing the SDS of this product. Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. In the case of loss of consciousness do not administrate anything orally unless supervised by a doctor. Rinse out the mouth and throat, as they may have been affected during ingestion. Keep the person affected at rest.

4.2 Most important symptoms/effects, acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of immediate medical attention and special treatment needed, if necessary:

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 4: FIRST-AID MEASURES (continued)

Not applicable (N/A)

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Suitable (and unsuitable) extinguishing media:

Suitable extinguishing media:

If possible use polyvalent powder fire extinguishers (ABC powder), alternatively use foam or carbon dioxide extinguishers (CO₂).

Unsuitable extinguishing media:

IT IS RECOMMENDED NOT to use full jet water as an extinguishing agent.

5.2 Specific hazards arising from the chemical:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

5.3 Special protective equipment and precautions for fire-fighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and individual respiratory equipment. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...)

Additional provisions:

As in any fire, prevent human exposure to fire, smoke, fumes or products of combustion. Only properly trained personnel should be involved in firefighting. Evacuate nonessential personnel from the fire area. Destroy any source of ignition. In case of fire, refrigerate the storage containers and tanks for products susceptible to inflammation. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel:

Isolate leaks provided that there is no additional risk for the people performing this task. Evacuate the area and keep out those without protection. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Above all prevent the formation of any vapour-air flammable mixtures, through either ventilation or the use of an inert medium. Remove any source of ignition. Eliminate electrostatic charges by interconnecting all the conductive surfaces on which static electricity could form, and also ensuring that all surfaces are connected to the ground.

For emergency responders:

Wear protective equipment. Keep unprotected persons away. See section 8.

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and underground water.

6.3 Methods and materials for containment and cleaning up:

For accidental releases in excess of reportable quantities (RQ) (Table 302.4), refer to 40 CFR 302 for detailed instructions concerning reporting requirements and notify the National Response Center (800) 424-8802.

Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. For any concern related to disposal consult section 13.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- General precautions for safe use

Comply with the current standards 29 CFR 1910 Occupational Safety and Health Standards. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

B.- Technical recommendations for the prevention of fires and explosions

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 7: HANDLING AND STORAGE (continued)

Because the product is a flammable liquid, storage should meet the requirement of 29 CFR 1910.106, Flammable and Combustible Liquids Code. Transfer in well ventilated areas, preferably through localized extraction. Fully control sources of ignition (mobile phones, sparks,...) and ventilate during cleaning operations. Avoid the existence of dangerous atmospheres inside containers, applying inertization systems where possible. Transfer at a slow speed to avoid the creation of electrostatic charges. Against the possibility of electrostatic charges: ensure a perfect equipotential connection, always use groundings, do not wear work clothes made of acrylic fibres, preferably wearing cotton clothing and conductive footwear. Comply with the essential security requirements for equipment and systems and with the minimum requirements for protecting the security and health of workers. Consult section 10 for conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Technical measures for storage

Minimum Temp.: 41 °F

Maximum Temp.: 90 °F

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters:

Substances whose occupational exposure limits have to be monitored in the workplace:

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000):

Identification	Occupational exposure limits		
	8-hour TWA PEL	400 ppm	1400 mg/m ³
Ethyl acetate CAS: 141-78-6	Ceiling Values - TWA PEL		
Toluene CAS: 108-88-3	8-hour TWA PEL	200 ppm	300 mg/m ³
	Ceiling Values - TWA PEL		
Ethylbenzene CAS: 100-41-4	8-hour TWA PEL	100 ppm	435 mg/m ³
	Ceiling Values - TWA PEL		
Cumene CAS: 98-82-8	8-hour TWA PEL	50 ppm	245 mg/m ³
	Ceiling Values - TWA PEL		
Benzene CAS: 71-43-2	8-hour TWA PEL	10 ppm	
	Ceiling Values - TWA PEL	25 ppm	
n-hexane CAS: 110-54-3	8-hour TWA PEL	500 ppm	1800 mg/m ³
	Ceiling Values - TWA PEL		
maleic anhydride CAS: 108-31-6	8-hour TWA PEL	0.25 ppm	1 mg/m ³
	Ceiling Values - TWA PEL		

US. ACGIH Threshold Limit Values (2022):

Identification	Occupational exposure limits		
	TLV-TWA	150 ppm	
Ethyl acetate CAS: 141-78-6	TLV-STEL		
Toluene CAS: 108-88-3	TLV-TWA	20 ppm	
	TLV-STEL		
Ethylbenzene CAS: 100-41-4	TLV-TWA	20 ppm	
	TLV-STEL		

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

US. ACGIH Threshold Limit Values (2022):

Identification	Occupational exposure limits		
	TLV-TWA	TLV-STEL	
Cumene CAS: 98-82-8	25 ppm	75 ppm	
Benzene CAS: 71-43-2	0.5 ppm	2.5 ppm	
n-hexane CAS: 110-54-3	20 ppm		
maleic anhydride CAS: 108-31-6	0.1 ppm		

CALIFORNIA- TABLE AC-1 PERMISSIBLE EXPOSURE LIMITS FOR CHEMICAL CONTAMINANTS:

Identification	Occupational exposure limits		
	PEL	STEL	
Ethyl acetate CAS: 141-78-6	400 ppm	1400 mg/m ³	
Toluene CAS: 108-88-3	10 ppm	37 mg/m ³	
Ethylbenzene CAS: 100-41-4	5 ppm	22 mg/m ³	
Cumene CAS: 98-82-8	50 ppm	245 mg/m ³	
Benzene CAS: 71-43-2	1 ppm		
n-hexane CAS: 110-54-3	50 ppm	180 mg/m ³	
maleic anhydride CAS: 108-31-6	0.1 ppm	0.4 mg/m ³	

Biological limit values:

Biological Exposure Indices (BEIs®) - ACGIH


Identification	BEIs®	Determinant	Sampling Time
Toluene CAS: 108-88-3	0.02 mg/L	Toluene in blood	Prior to last shift of workweek
Ethylbenzene CAS: 100-41-4	150 mg/g (NULL)	Sum of mandelic acid and phenylglyoxylic acid in urine	End of shift
Benzene CAS: 71-43-2	0.025 mg/g (NULL)	S-Phenylmercapturic acid in urine	End of shift
n-hexane CAS: 110-54-3	0.5 mg/L	2,5-Hexanedione in urine	End of shift

8.2 Appropriate engineering controls:

A.- Individual protection measures, such as personal protective equipment

As a preventative measure it is recommended to use basic Personal Protection Equipment. For more information on Personal Protection Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation, the information on clothing performance must be combined with professional judgment, and a clear understanding of the clothing application, to provide the best protection to the worker. All chemical protective clothing use must be based on a hazard assessment to determine the risks for exposure to chemicals and other hazards. Conduct hazard assessments in accordance with 29 CFR 1910.132.

B.- Respiratory protection

Pictogram	PPE	Remarks
 Mandatory respiratory tract protection	Filter mask for gases and vapours	Replace when there is a taste or smell of the contaminant inside the face mask. If the contaminant comes with warnings it is recommended to use isolation equipment. Use respirator in accordance with manufacturer's use limitations and OSHA standard 1910.134 (29CFR)

C.- Specific protection for the hands

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Pictogram	PPE	Remarks
 Mandatory hand protection	Chemical protective gloves (Material: Linear low-density polyethylene (LLDPE), Breakthrough time: > 480 min, Thickness: 0.062 mm)	The Breakthrough Time indicated by the manufacturer must exceed the period during which the product is being used. Do not use protective creams after the product has come into contact with skin. Use gloves in accordance with manufacturer's use limitations and OSHA standard 1910.138 (29CFR)

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

D.- Eye and face protection

Pictogram	PPE	Remarks
 Mandatory face protection	Panoramic glasses against splash/projections.	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing. Use this PPE in accordance with manufacturer's use limitations and OSHA standard 1910.133 (29CFR)

E.- Bodily protection

Pictogram	PPE	Remarks
 Mandatory complete body protection	Antistatic and fireproof protective clothing	Limited protection against flames.
 Mandatory foot protection	Safety footwear with antistatic and heat resistant properties	Replace boots at any sign of deterioration. Use foot protection in accordance with manufacturer's use limitations and OSHA standard 1910.136 (29CFR)

F.- Additional emergency measures

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

Environmental exposure controls:

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

For complete information see the product datasheet.

Appearance:

Physical state at 68 °F: Liquid
 Appearance: Not available
 Color: Not available
 Odor: Not available
 Odour threshold: Not applicable (N/A) *

Volatility:

Boiling point at atmospheric pressure: 185 °F
 Vapour pressure at 74 °F: 8749 Pa
 Vapour pressure at 122 °F: 29218.76 Pa (29.22 kPa)

*Not relevant due to the nature of the product, not providing information property of its hazards.

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

Evaporation rate at 74 °F:	Not applicable (N/A) *
Product description:	
Density at 74 °F:	826.2 kg/m ³
Relative density at 74 °F:	0.826
Dynamic viscosity at 74 °F:	Not applicable (N/A) *
Kinematic viscosity at 74 °F:	Not applicable (N/A) *
Kinematic viscosity at 104 °F:	<20.5 mm ² /s
Concentration:	Not applicable (N/A) *
pH:	Not applicable (N/A) *
Vapour density at 74 °F:	Not applicable (N/A) *
Partition coefficient n-octanol/water 74 °F:	Not applicable (N/A) *
Solubility in water at 74 °F:	Not applicable (N/A) *
Solubility properties:	Not applicable (N/A) *
Decomposition temperature:	Not applicable (N/A) *
Melting point/freezing point:	Not applicable (N/A) *
Flammability:	
Flash Point:	25 °F
Flammability (solid, gas):	Not applicable (N/A) *
Autoignition temperature:	453 °F
Lower flammability limit:	Not available
Upper flammability limit:	Not available
Particle characteristics:	
Median equivalent diameter:	Non-applicable

9.2 Other information:

Information with regard to physical hazard classes:

Explosive properties:	Not applicable (N/A) *
Oxidising properties:	Not applicable (N/A) *
Corrosive to metals:	Not applicable (N/A) *
Heat of combustion:	Not applicable (N/A) *
Aerosols-total percentage (by mass) of flammable components:	Not applicable (N/A) *

Other safety characteristics:

Surface tension at 74 °F:	Not applicable (N/A) *
Refraction index:	Not applicable (N/A) *

*Not relevant due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7 from Safety Data Sheet.

10.2 Chemical stability:

Chemically stable under the indicated conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 10: STABILITY AND REACTIVITY (continued)

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Risk of combustion	Avoid direct impact	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Avoid direct impact	Not applicable	Avoid alkalis or strong bases

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

The experimental information related to the toxicological properties of the product itself is not available

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than recommended by the occupational exposure limits, it may result in adverse effects on health depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for consumption. For more information see section 3
- Corrosivity/Irritability: The consumption of a considerable dose can cause irritation in the throat, abdominal pain, nausea and vomiting.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Produces skin inflammation.
- Contact with the eyes: Produces eye damage after contact.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for the effects mentioned. For more information see section 3.
IARC: Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (3); Toluene (3); Ethylbenzene (2B); Cumene (2B); Benzene (1)
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous with sensitising effects. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

F- Specific target organ toxicity (STOT) - single exposure:

Exposure in high concentration can cause a breakdown in the central nervous system causing headache, dizziness, vertigo, nausea, vomiting, confusion, and in serious cases, loss of consciousness.

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 11: TOXICOLOGICAL INFORMATION (continued)

H- Aspiration hazard:

The consumption of a considerable dose can cause pulmonary damage.

Other information:

Not applicable (N/A)

Specific toxicology information on the substances:

Identification	Acute toxicity		Genus
	LD50 oral	LD50 dermal	
Ethyl acetate CAS: 141-78-6	4100 mg/kg	20000 mg/kg	Rat
	>20 mg/L		Rabbit
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics CAS: 64742-49-0	>5000 mg/kg	>5000 mg/kg	
	>5000 mg/kg	>5000 mg/kg	
	>20 mg/L	>20 mg/L	

Acute Toxicity Estimate (ATE mix):

ATE mix		Ingredient(s) of unknown toxicity
Oral	>5000 mg/kg (Calculation method)	Non-applicable
Dermal	>5000 mg/kg (Calculation method)	Non-applicable
Inhalation	>20 mg/L (4 h) (Calculation method)	Non-applicable

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

12.1 Ecotoxicity (aquatic and terrestrial, where available):

Acute toxicity:

Identification	Concentration		Species	Genus
	LC50	EC50		
Ethyl acetate CAS: 141-78-6	230 mg/L (96 h)	717 mg/L (48 h)	Pimephales promelas	Fish
		3300 mg/L (48 h)	Daphnia magna	Crustacean
			Scenedesmus subspicatus	Algae

Chronic toxicity:

Identification	Concentration		Species	Genus
	NOEC	EC50		
Ethyl acetate CAS: 141-78-6	9.65 mg/L	2.4 mg/L	Pimephales promelas	Fish
			Daphnia magna	Crustacean
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics CAS: 64742-49-0	Not applicable (N/A)			
	0.17 mg/L		Daphnia magna	Crustacean

12.2 Persistence and degradability:

Substance-specific information:

Identification	Degradability		Biodegradability	
	BOD5	COD	Concentration	Period
Ethyl acetate CAS: 141-78-6	1.36 g O2/g	1.69 g O2/g	100 mg/L	14 days
	0.8		% Biodegradable	83 %
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics CAS: 64742-49-0	Not applicable (N/A)	Not applicable (N/A)	Not applicable (N/A)	14 days
	Not applicable (N/A)		% Biodegradable	95 %

12.3 Bioaccumulative potential:

Substance-specific information:

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 12: ECOLOGICAL INFORMATION (continued)

Identification	Bioaccumulation potential	
Ethyl acetate CAS: 141-78-6	BCF	30
	Pow Log	0.73
	Potential	Moderate

12.4 Mobility in soil:

Identification	Absorption/desorption		Volatility	
Ethyl acetate CAS: 141-78-6	Koc	59	Henry	13.58 Pa·m ³ /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	2.324E-2 N/m (77 °F)	Moist soil	Yes

12.5 Results of PBT and vPvB assessment:

Non-applicable

12.6 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Disposal methods:

The characteristic of Ignitability per RCRA could apply to the unused product if it becomes a waste material. The EPA hazardous waste number D001 could apply.

Waste management (disposal and evaluation):

Follow RCRA framework and EPA regulation for to ensure that hazardous waste is managed safely and properly. Waste should not be disposed of to drains. Remind, It is the responsibility of the waste generator to evaluate whether his wastes are hazardous by characteristics or listing. See section 6 for further information about Accidental release measures.

Regulations related to waste management:

Legislation related to waste management:

40 CFR Solid Wastes - Part 239 through 282.

State regulatory requirements for generators may be more stringent than those in the federal program. Be sure to check the state's policies.

SECTION 14: TRANSPORT INFORMATION

Transport of dangerous goods by land:

With regard to 49 CFR on the Transport of Dangerous Goods:



- 14.1 UN number:** UN1133
- 14.2 UN proper shipping name:** ADHESIVES
- 14.3 Transport hazard class(es):** 3
- Labels: 3
- 14.4 Packing group, if applicable:** II
- 14.5 Marine pollutant:** Yes

14.6 Special precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance either within or outside their premises

Physico-Chemical properties: see section 9

Limited quantities: 5 L

Under 49 CFR 171.4, Except when transporting aboard a vessel, the requirements of this subchapter specific to marine pollutants do not apply to non-bulk packagings transported by motor vehicles, rail cars, and aircraft

- 14.7 Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code):** Not applicable (N/A)

Transport of dangerous goods by sea:

With regard to IMDG 40-20:

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 14: TRANSPORT INFORMATION (continued)



- 14.1 UN number:** UN1133
14.2 UN proper shipping name: ADHESIVES
14.3 Transport hazard class(es): 3
Labels: 3
14.4 Packing group, if applicable: II
14.5 Marine pollutant: Yes
14.6 Special precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance either within or outside their premises
Special regulations: Not applicable (N/A)
EmS Codes: F-E, S-D
Physico-Chemical properties: see section 9
Limited quantities: 5 L
Segregation group: Not applicable (N/A)
14.7 Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code): Not applicable (N/A)

Transport of dangerous goods by air:

With regard to IATA/ICAO 2023:



- 14.1 UN number:** UN1133
14.2 UN proper shipping name: ADHESIVES
14.3 Transport hazard class(es): 3
Labels: 3
14.4 Packing group, if applicable: II
14.5 Marine pollutant: Yes
14.6 Special precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance either within or outside their premises
Physico-Chemical properties: see section 9
14.7 Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code): Not applicable (N/A)

SECTION 15: REGULATORY INFORMATION

- 15.1 Safety, health and environmental regulations specific for the product in question:**

- CONTINUED ON NEXT PAGE -



11300 TPO Laminating Adhesive



SECTION 15: REGULATORY INFORMATION (continued)

- CALIFORNIA LABOR CODE - The Hazardous Substances List: *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*
- California Proposition 65 (the Safe Drinking Water and Toxic Enforcement Act of 1986) - Birth defects or other reproductive harm: *Benzene (71-43-2)*; *n-hexane (110-54-3)*
- California Proposition 65 (the Safe Drinking Water and Toxic Enforcement Act of 1986) - Cancer: *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*
- CANADA-Domestic Substances List (DSL): *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *Benzene, ethenyl, polymer with 1,3-butadiene, hydrogenated (66070-58-4)*; *maleic anhydride (108-31-6)*
- CANADA-Non-Domestic Substances List (NDSL): Not applicable (N/A)
- Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantities: *Ethyl acetate (141-78-6)* - U112; *Toluene (108-88-3)* - U220; *Ethylbenzene (100-41-4)* - 1000 lb; *Cumene (98-82-8)* - U055; *Benzene (71-43-2)* - U019; *n-hexane (110-54-3)* - 5000 lb; *maleic anhydride (108-31-6)* - U147
- Hazardous Air Pollutants (Clean Air Act): *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*
- Massachusetts RTK - Substance List: *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*
- Minnesota - Hazardous substances ERTK: *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*
- New Jersey Worker and Community Right-to-Know Act: *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*
- New York RTK - Substance list: *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*
- NTP (National Toxicology Program): *Cumene (98-82-8)*; *Benzene (71-43-2)*
- OSHA Specifically Regulated Substances (29 CFR 1910.1001-1096): *Benzene (71-43-2)*
- Pennsylvania Worker and Community Right-to-Know Law: *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*
- Rhode Island - Hazardous substances RTK: *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*
- The Toxic Substances Control Act (TSCA) : *Ethyl acetate (141-78-6)*; *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *Benzene, ethenyl, polymer with 1,3-butadiene, hydrogenated (66070-58-4)*; *maleic anhydride (108-31-6)*
- Toxic chemical release reporting under EPCRA section 313 (40 CFR Part 372): *Toluene (108-88-3)*; *Ethylbenzene (100-41-4)*; *Cumene (98-82-8)*; *Benzene (71-43-2)*; *n-hexane (110-54-3)*; *maleic anhydride (108-31-6)*

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as data used in a risk evaluation of the local circumstances in order to establish the necessary risk prevention measures for the manipulation, use, storage and disposal of this product.

Other legislation:

Take into consideration other applicable federal, state, and local laws and local regulations.

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:

This safety data sheet has been designed in accordance with Appendix d to §1910.1200 - Safety data sheets

Texts of the legislative phrases mentioned in section 2:

- H319: Causes serious eye irritation.
- H336: May cause drowsiness or dizziness.
- H315: Causes skin irritation.
- H304: May be fatal if swallowed and enters airways.
- H225: Highly flammable liquid and vapour.

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

29 CFR 1910.1200:

- Asp. Tox. 1: H304 - May be fatal if swallowed and enters airways.
- Eye Irrit. 2A: H319 - Causes serious eye irritation.
- Flam. Liq. 2: H225 - Highly flammable liquid and vapour.
- Skin Irrit. 2: H315 - Causes skin irritation.
- STOT SE 3: H336 - May cause drowsiness or dizziness.

- CONTINUED ON NEXT PAGE -



Safety data sheet
according to 29 CFR 1910.1200

11300 TPO Laminating Adhesive



SECTION 16: OTHER INFORMATION (continued)

Advice related to training:

Minimal training is recommended to prevent industrial risks for staff using this product, in order to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

Occupational Safety & Health Administration (OSHA).

Abbreviations and acronyms:

IMDG: International maritime dangerous goods code

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

COD: Chemical Oxygen Demand

BOD5: 5-day biochemical oxygen demand

BCF: Bioconcentration factor

LD50: Lethal Dose 50

CL50: Lethal Concentration 50

EC50: Effective concentration 50

Log-POW: Octanol-water partition coefficient

Koc: Partition coefficient of organic carbon

IARC: International Agency for Research on Cancer

Date of compilation: 8/2/2023

Revised: 10/2/2023

Manufacturer Disclaimer: The information contained in this safety data sheet ("SDS") is based on sources, technical knowledge and current legislation. Furthermore, is based on data believed to be accurate; thus, the company does not assume any liability for its accuracy. The information provided herein cannot be considered a guarantee of the properties of this product and the same is simply a description of the security requirements. The use, occupational methodology and/or conditions for users of this product are not within our awareness or control. It is ultimately the responsibility of the user(s) to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information of this SDS only refers to this product, which should not be used for purposes other than those specified. Finally, the manner in which this product is used and whether there is any infringement of patents is the sole responsibility of the user(s).

END OF SAFETY DATA SHEET