

# TECHNICAL DATA SHEET

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# 9136 Clear TPO Cut Edge Sealant

9136 TPO Edge Sealant is a synthetic rubber and resin sealant in solvent. The product is available in 16 and 32 ounce squeeze bottles, F-style and round quart, pint, or gallon cans, 5 gallon pails, and 55 gallon drums.

#### PROPERTIES:

Solids	28-32%
Viscosity	4000-6000 cps (Brookfield RVF #4 @ 20 rpm)
Color	Clear
Density	6.80-6.95 #/gal
Solvents	Aliphatic Hydrocarbons
VOC	580 g/L (calculated)

## SURFACE PREPARATION:

Surfaces should be reasonably free of moisture, dirt, dust and other contamination. Wipe membrane with membrane cleaner if necessary.

#### APPLICATION:

Apply a bead of sealant directly to the cut edge of the membrane ensuring that any exposed fibers or voids are fully covered.

## DRYING:

Films or thin beads of 9136 will be reasonably dry in 30 minutes to 1 hour at 50-90°F with low to moderate humidity. Colder or more humid days may require longer drying time before the coating or bead is tack free. Allow 24-48 hours for sealant to fully dry.

## **CLEANING:**

9136 Clear TPO Cut Edge Sealant can be cleaned using toluene, xylene, mineral spirits, or VM&P Naptha

#### STORAGE:

9136 Clear TPO Cut Edge Sealant is flammable and should be stored below 100°F (37.7°C) in tightly sealed containers away from direct sunlight, heat, sparks, or other potential sources of ignition. Shelf life is 12 months from date of manufacture when stored appropriately. See Safety Data Sheet for more information on storage and disposal.

All statements, technical information and recommendations contained herein are based on tests believed to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties expressed or implied.

Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use of, or the inability to use the product. Before using, user shall determine the suitability of the product for their intended use and user assumes all risk and liability whatsoever in connection therewith.

The foregoing may not be changed except by an agreement signed by officers of seller or manufacturer. December 2018