

TECHNICAL DATA SHEET

RUSCOE #4 RUBBER CEMENT

DESCRIPTION

Ruscoe #4 is a natural rubber-based general purpose adhesive.

SUGGESTED USES

Ruscoe #4 is typically used in bonding organic and porous materials like leather, paper, fabrics, as well as other rubber products. Adhesive rubber also offers water-resistant properties, flexibility and versatility, making it a good choice for use in clothing and footwear manufacturing.



METHOD OF APPLICATION

Bonding surfaces must be free of moisture, oils, dirt and other contaminants. Ruscoe #4 can be applied by brush or roller. For spray application, #4 may be diluted with hexane, heptane, toluene or xylene.

STORAGE AND SHELF LIFE

Ruscoe #4 adhesive is flammable and should be stored in tightly sealed containers away from direct sunlight, heat, sparks or other potential sources of ignition. The Ruscoe Company recommends storage in original, sealed container below 105°F.

HEALTH AND SAFETY

Health and safety data sheets available upon request at The Ruscoe Company. Contact with skin and eyes should be avoided and necessary protective equipment and clothing should be worn.

TYPICAL PROPERTIES

Solids, by Weight %	5% - 9.5%
Viscosity, Brookfield, Test Result, CPS (#2 @4rpm)	1,700 – 2,000
Pounds Per Gallon @77°F (25°C)	6.1
Shelf Life	12 Months

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